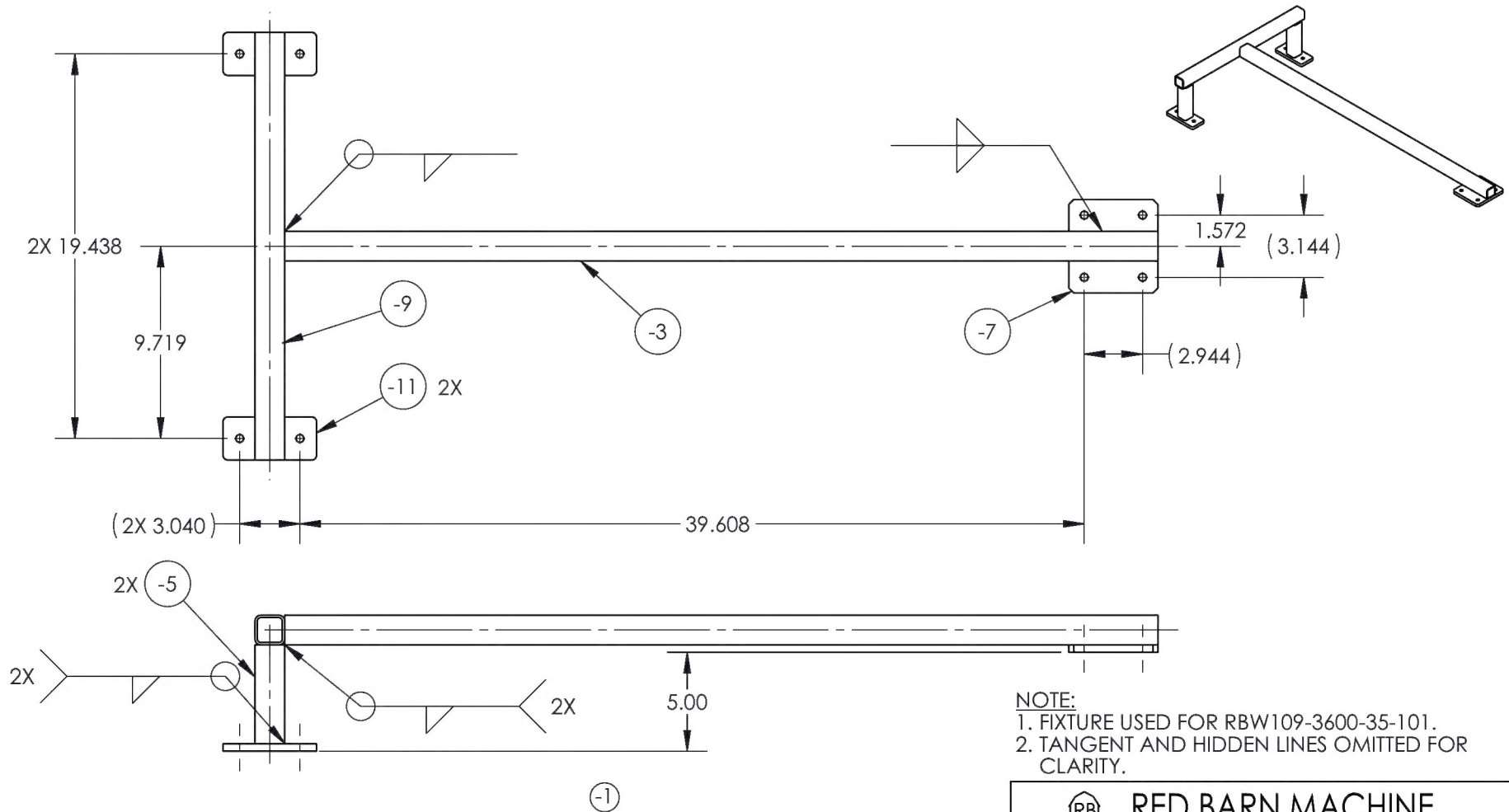


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REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED



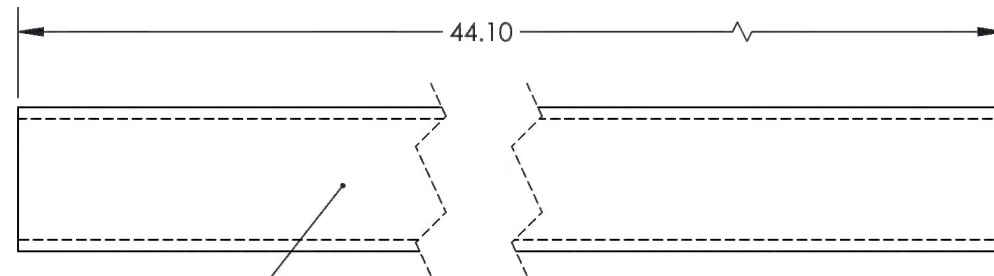
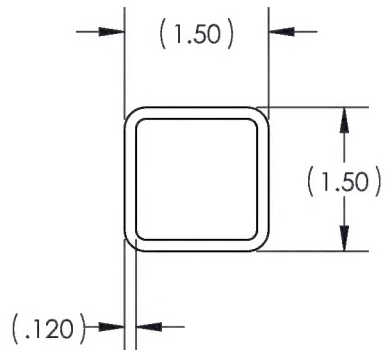
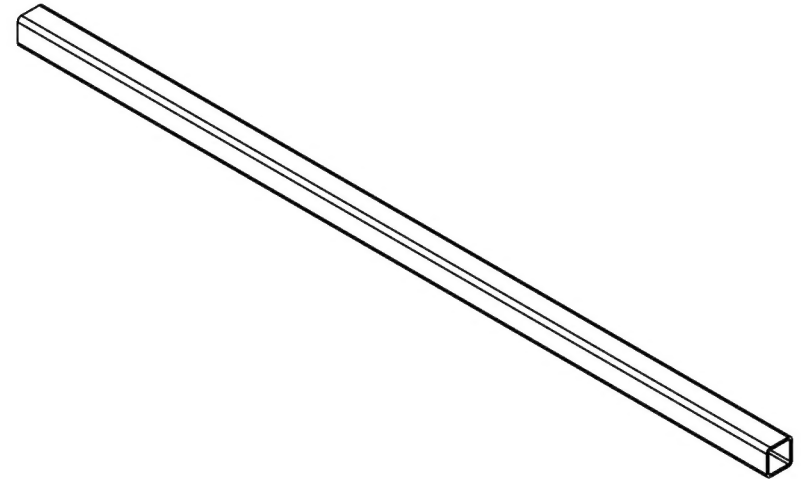
FIXTURE WELDMENT

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
	X		-1	1	FIXTURE WELDMENT			1
	1		-3		FRONT LEG	STEEL SQ. TUBE	1-1/2 X 1-1/2 X .120 WALL X 44-1/4	2
	2		-5		REAR POST	STEEL SQ. TUBE	1-1/2 X 1-1/2 X .120 WALL X 5-1/8	3
	1		-7		FRONT PAD	A36	3/8 X 4-5/8 X 4-7/8	4
	1		-9		REAR LEG	STEEL SQ. TUBE	1-1/2 X 1-1/2 X .120 WALL X 21-3/4	5
	2		-11		REAR PAD	A36	3/8 X 2-1/4 X 4-7/8	6
	ASSY -1							

<b>RED BARN MACHINE</b>	
TITLE <b>ENGINE SUPPORT TROLLEY FIXTURE</b>	
DWG NO. <b>RBW109-3600-35-101-F</b>	REV
MAT'L <b>UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 FRACTIONS ± 1/32 .XX ± .01 ANGLES ± 5° .X ± .1</b>	DRAWN BY: <b>DUERFELDT</b>
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	APPROVED <i>D Weil</i>
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	HEAT TREAT FINISH SPEC
SCALE <b>1:8</b>	DATE <b>4/25/2014</b>
SHEET 1 OF 6	


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REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED



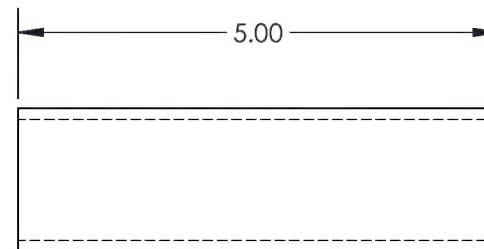
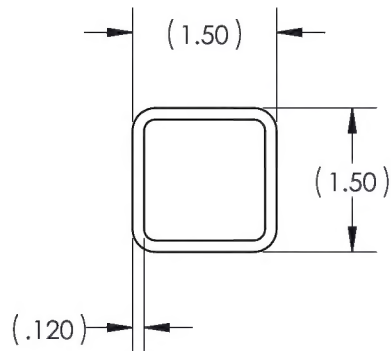
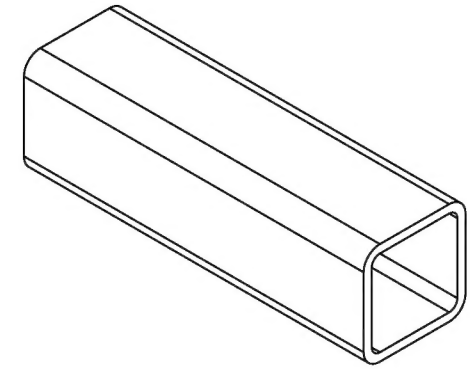
ENGRAVE T/N

(-3)  
FRONT LEG



 <b>RED BARN MACHINE</b>	
<b>TITLE</b> ENGINE SUPPORT TROLLEY FIXTURE	
<b>DWG NO.</b> RBW109-3600-35-101-F-3	<b>REV</b>
<b>MAT'L</b> STEEL SQ. TUBE	<b>DRAWN BY:</b> DUERFELDT
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005      FRACTIONS ± 1/32 .XX ± .01        ANGLES ± 5° .X ± .1	<b>APPROVED</b> <i>D Weil</i> HEAT TREAT FINISH SPEC
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	USED ON MODEL
<b>SCALE</b> 1:2	<b>DATE</b> 4/25/2014
SHEET 2 OF 6	

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REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED

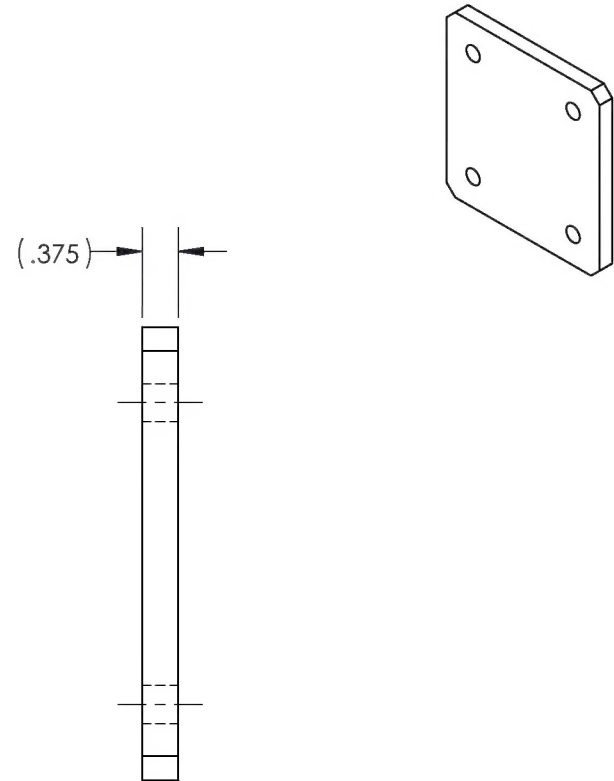
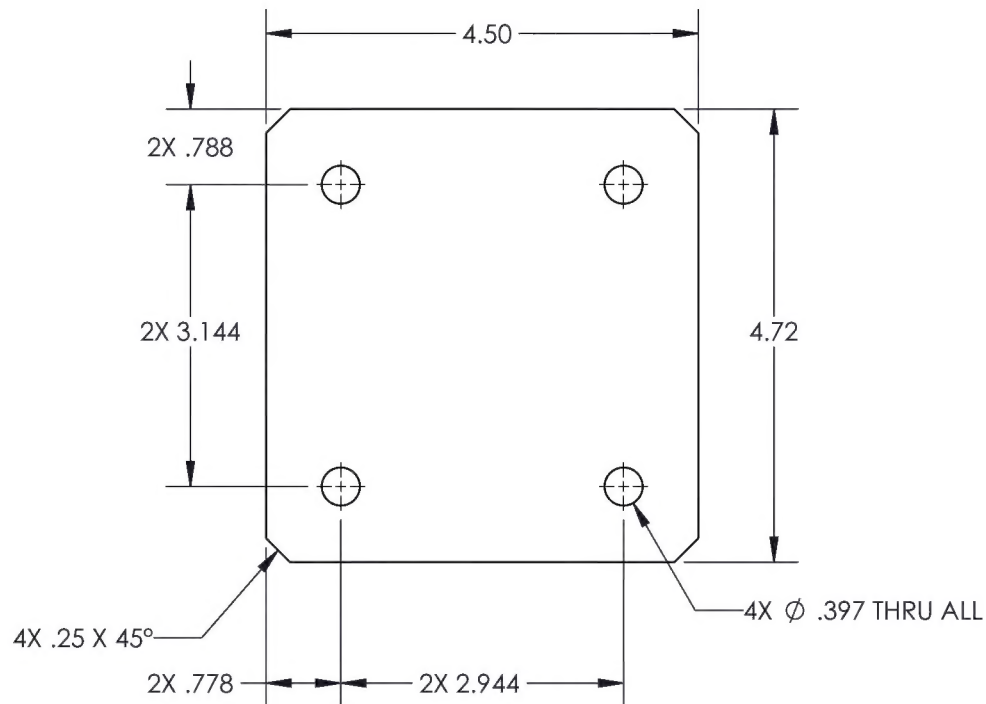


(-5)  
REAR POST


 <b>RED BARN MACHINE</b>	
<b>TITLE</b> ENGINE SUPPORT TROLLEY FIXTURE	
<b>DWG NO.</b> RBW109-3600-35-101-F-5	<b>REV</b>
<b>MAT'L</b> STEEL SQ. TUBE	<b>DRAWN BY:</b> DUERFELDT
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005      FRACTIONS ± 1/32 .XX ± .01        ANGLES ± 5° .X ± .1	<b>APPROVED</b> 
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	<b>HEAT TREAT FINISH</b> <b>SPEC</b> USED ON MODEL
<b>SCALE</b> 1:2	<b>DATE</b> 4/25/2014 <b>SHEET 3 OF 6</b>

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REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED

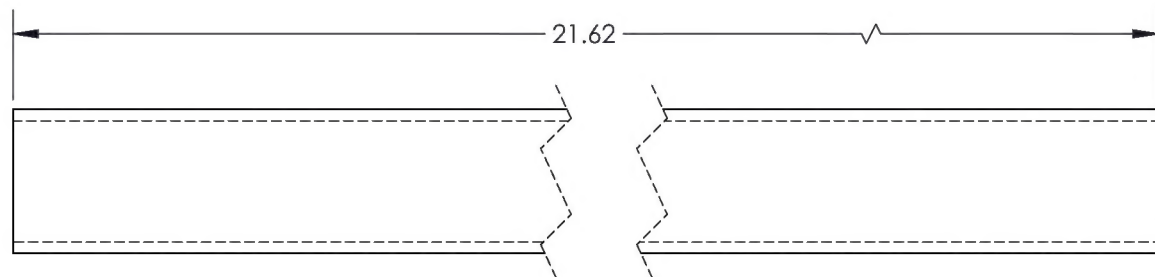
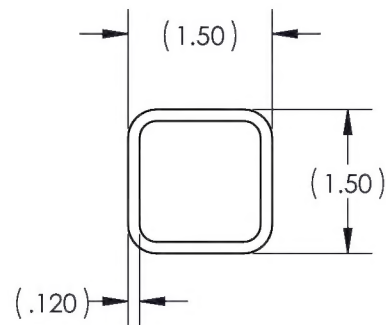
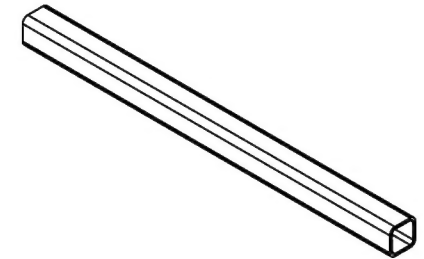


(-7)  
FRONT PAD


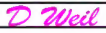
 <b>RED BARN MACHINE</b>	
<b>TITLE</b> ENGINE SUPPORT TROLLEY FIXTURE	
<b>DWG NO.</b> RBW109-3600-35-101-F-7	<b>REV</b>
<b>MAT'L</b> A36	<b>DRAWN BY:</b> DUERFELDT
<b>UNLESS OTHERWISE SPECIFIED</b> DIMENSIONS ARE IN INCHES	<b>APPROVED</b> <i>D Weil</i>
.XXX ± .005	HEAT
.XX ± .01	TREAT
.X ± .1	FINISH
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	<b>SPEC</b>
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	<b>USED ON MODEL</b>
<b>SCALE</b> 1:2	<b>DATE</b> 4/25/2014
<b>SHEET 4 OF 6</b>	

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REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED

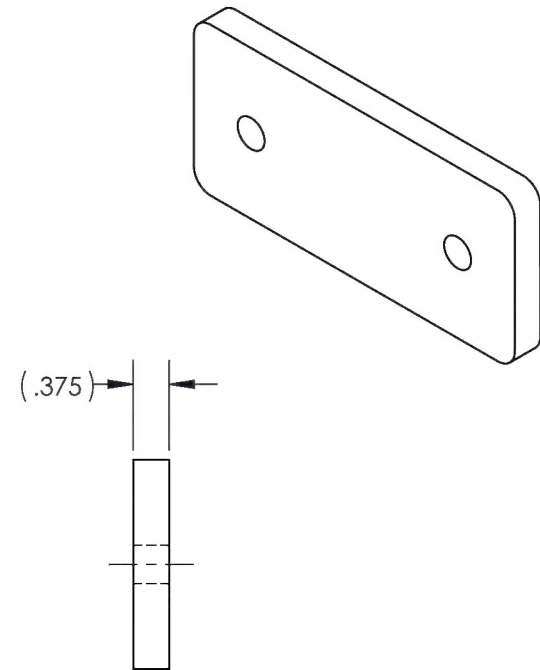
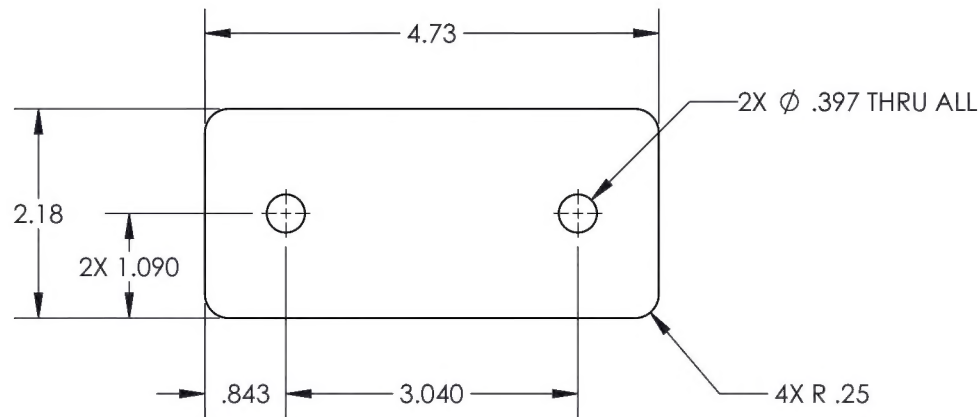


⑨  
REAR LEG


 <b>RED BARN MACHINE</b>	
<b>TITLE</b> ENGINE SUPPORT TROLLEY FIXTURE	
<b>DWG NO.</b> RBW109-3600-35-101-F-9	<b>REV</b>
<b>MAT'L</b> STEEL SQ. TUBE	<b>DRAWN BY:</b> DUERFELDT
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 .XX ± .01 .X ± .1	<b>APPROVED</b> 
FRACTIONS ± 1/32 ANGLES ± 5°	<b>HEAT TREAT FINISH</b>
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	<b>SPEC</b>
<b>SCALE</b> 1:2	<b>USED ON MODEL</b>
<b>DATE</b> 4/25/2014	<b>SHEET 5 OF 6</b>

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REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED



(-11)  
REAR PAD

 <b>RED BARN MACHINE</b>	
<b>TITLE</b> ENGINE SUPPORT TROLLEY FIXTURE	
<b>DWG NO.</b> RBW109-3600-35-101-F-11	<b>REV</b>
<b>MAT'L</b> A36	<b>DRAWN BY:</b> DUERFELDT
<b>UNLESS OTHERWISE SPECIFIED</b> DIMENSIONS ARE IN INCHES	<b>APPROVED</b> <i>D Weil</i>
.XXX ± .005	HEAT TREAT
.XX ± .01	FINISH
.X ± .1	SPEC
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	USED ON MODEL
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
<b>SCALE</b> 1:2	<b>DATE</b> 4/25/2014
<b>SHEET 6 OF 6</b>	